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D206-559-013
Job Sheet 184856



Part No: D206-559-013

Job Qty: 2 ea

Part Name: 206L Series / 407 Bearpaws



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 11/12/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV L SHEET 7 IPP Rev:J 04.02.17 Blank size changed KJ/JLM IPP Rev:K 07-01-02 Was K10008 JLM IPP Rev:L 08-01-09 Added Step 2 JLM Verified By:EC IPP Rev:M 08-04-29 update seq. 8 and 12 DD verified by:EC IPP Rev:N 08-10-15 New Manufacturing Method JLM Verified By:EC IPP Rev G 10.10.04 per DSI9527 EC verified by:DD

Ship Via:

6413

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/12/18	11/12/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 12 2018 DAS
160	Packaging	2 pcs	11/12/18	11/12/18	0.00	0.00	Packaging1-2		NOV 12 2018 6
170	QC	2 pcs	11/12/18	11/12/18	0.00	0.00	QC4		NOV 30 2018 9-89
180	Packaging	2 pcs	11/12/18	11/12/18	0.00	0.00	Packaging3-1		NOV 30 2018
185	DC	2 pcs	11/12/18	11/12/18	0.00	0.00	DC		NOV 30 2018
190	QC21-FG	2 Ea	11/12/18	11/12/18	0.00	0.00	QC21		NOV 30 2018

Part Op 180 - Identify and pack for shipping as per PPPD206-559-013 LOCATION: FG013
Descriptions: 185 - Photocopy bluefile and create labels per PPP D206-559-013 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-17A	Bolt	24 Ea (12 ea)	90-Start up Operation	512208
AN4-20A	Bolt	24 Ea (12 ea)	90-Start up Operation	5087388416 5098036
D2182B050	Clamp Cushion Black 5.0 " Long	12 Ea (6 ea)	90-Start up Operation	5109222
D2274	Radius Block	24 Ea (12 ea)	90-Start up Operation	5127235
D2432	Bearpaw 19" X 24"	4 Ea (2 ea)	90-Start up Operation	5112871X1 5115451
D2438	Clamp	12 Ea (6 ea)	90-Start up Operation	505273844 5087860X
D2529	Washer	24 Ea (12 ea)	90-Start up Operation	5033981
D2732-050	Rubber Cushion - 5"	12 Ea (6 ea)	90-Start up Operation	5068793
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	5094597X1 5109736X2
NAS1149D0463J	Washer	48 Ea (24 ea)	90-Start up Operation	5092780



Container No: S127029



Part: D206-559-013

Job No: 184856

Serial No/Batch: S127029

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-17 Issue 7 of 7 FAA STC SH1031N

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U.S. DEPT. OF AGRICULTURE
WASHINGTON, D.C.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-17A	24	484	0
	AN4-20A	24	219	0
	D2182B050	12	59	0
	D2274	24	9	0
	D2432	4	22	0
	D2438	12	124	0
	D2529	24	804	0
	D2732-050	12	89	0
	MS21042L4	24	2,443	0
	NAS1149D0463J	48	3,215	0

Part Specifications

Specifications could not be found.

Plex 11/12/18 7:59 AM dart.quirion.sonia

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -031	Qty -033	Qty -113	Part Number	Description
X							D206-559-011	Bearpaw Kit 206 A/B
	X						D206-559-013	Bearpaw Kit 206 L/L1/L3/L4/407
		X					D206-559-021	Narrow Bearpaw Kit 206 A/B
			X				D206-559-023	Narrow Bearpaw Kit 206 L/L1/L3/L4/407
				X			D206-559-031	Wearplate Kit
					X		D206-559-033	Wearplate Kit
						X	D407-559-113	Large Bearpaw Kit 206 L/L1/L3/L4/407
4	6	4	6				D2182B050	RUBBER CUSHION
8	12	8	12			16	D2274	RADIUS BLOCK
2							D2435	19" X 16" BEARPAW
	2						D2432F	19" X 24" BEARPAW
		2					D2671	13" X 16" BEARPAW
			2				D2672F	13" X 24" BEARPAW
4	6	4	6				D2438	CLAMP
8	12	8	12				D2529	WASHER
	6		6				D2732-050	RUBBER CUSHION
						8	D3456-1	WASHER
					2		D3859-041	WEARPLATE
				2			D3860-041	WEARPLATE
						8	D4011-1	CLAMP, SHORT
						8	D4011-5	CLAMP, SHORT (OEM)
						8	D4012-1	CUSHION
						2	D4355-1	BEARPAW
						2	D4360-041	WEARPLATE ASSEMBLY
						8	AN4C11A	BOLT
8	12	8	12	8	12		AN4-17A	BOLT
8	12	8	12	8	12		AN4-20A	BOLT
						16	AN4C20A	BOLT
						16	AN4C21A	BOLT
16	24	16	24	8	12	16	NAS1149D0463J	WASHER (OR AN960JD416)
8	12	8	12	8	12		MS21042L4	NUT (OR MS21042-4)
						24	MS21043-4	NUT
2		2					QS200M44S	CLAMP

NOV 30 2018

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Description: BEARPAW INSTALLATION (206/407)

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